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Reverse-microemulsion preparation of visible-light-driven nano-sized BiVO₄

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1. Introduction

Photocatalysts have been widely used for pollutant degradation during the last two decades. TiO_2 is one of the most extensively investigated photocatalysts for degrading various chemical compounds because of its strong photocatalytic activity [1–4]. However, the practical application of TiO_2 is limited since it requires UV light activation.

Many researchers have devoted their efforts to find a suitable alternative for TiO₂. BiVO₄ is intensively investigated due to its excellent photocatalytic activity [5,6]. BiVO₄ has three different types of structures: tetragonal zircon, monoclinic scheelite and tetragonal scheelite [7]. Among these three types of structures, monoclinic scheelite has the strongest photocatalytic activity owing to its narrow band gap (ca. 2.4 eV) [7-9]. Several different methods for preparing monoclinic scheelite BiVO₄ have been developed, such as aqueous process [10,11], hydrothermal process [12], solution combustion synthesis method [13], and flame spray pyrolvsis [14]. The ordered mesoporous $BiVO_4$ was synthesized via the nanocasting process, using mesoporous silica KIT-6 as the replica parent templates [5]. Furthermore, in order to enhance the activity of BiVO₄, the modification methods for doping metal [15–18] and metal oxide [19,20] have been used. However, these modification technologies have the drawbacks of complex processes. In addition, the particle sizes are still larger than 100 nm. It is known

ABSTRACT

Nano-scaled monoclinic bismuth vanadate was prepared via a novel reverse-microemulsion process. This process significantly reduced the calcination duration and heating temperatures required for preparing the pure phase in the conventional methods. The prepared powders had more uniform morphology and smaller grain sizes as compared with the powders obtained via the other routes. The average particle size of BiVO₄ was decreased to35 nm, thereby leading to improve photocatalytic properties under visible-light illumination. The reduced particle sizes can be ascribed to the presence of nano-scaled micelles that restrict the growth of the particles. This reverse-microemulsion process was demonstrated to be a promising method for synthesizing visible-light-driven BiVO₄ with enhanced photocatalytic activities.

that the photocatalytic activity strongly relates to the particle size and surface area of the powders. Therefore, the synthesis of nanosized BiVO₄ photocatalysts with high surface area is an important research subject to improve photocatalytic efficiency.

In order to reduce the particle size of BiVO₄, the reversemicroemulsion process was developed in this study. The reverse-microemulsion method is considered a feasible technique for synthesizing complex inorganic compounds having ultrafine particle sizes with controlled morphology. The micelles which confine the reactive species can restrict the particle growth. This method has been demonstrated to improve the characteristics of various kinds of ceramic materials [21]. In this study, the preparation and microstructure of microemulsion-derived BiVO₄ were investigated. The effects of processing temperatures on the photocatalytic properties of the obtained powders were also explored in detail.

2. Experimental

BiVO₄ powders were prepared via the reverse-microemulsion process. Bi(NO₃)₃:5H₂O and NH₄VO₃, with a molar ratio of 1:1, were dissolved in HNO₃ (1.2 M) to form a water phase. Cyclohexane, 1-hexanol (surfactant) and poly-oxyethylene tert-octylphenyl ether (triton X-100, co-surfactant) were used to form an oil phase. The aqueous and oil phase solutions were mixed to form a transparent microemulsion solution, followed by dripping this formed solution into hot kerosene at 185 °C for evaporating water. The dried precursors were further heated at 400 °C in air for 2 h to remove any residual organics. The obtained powders were grounded and calcined at various temperatures in air for 20 min. For comparison, BiVO₄ was also prepared via the conventional solid-state (s.s.) reaction method. Bi₂O₃ and V₂O₅, with a molar ratio of 1:1, were mixed via ball-milling and the mixtures were calcined at 700 °C in air for 5 h to obtain the target powder.

The purity and crystallinity of the prepared powders were determined using powder X-ray diffraction method. Thermogravimetry analysis (TGA) was applied

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for analyzing the reaction processes. The heating rate was set at 10 °C/min and alumina powder was used as a reference. The surface morphology and particle size of the prepared samples were examined using a scanning electron microscope and a transmission electron microscope. The diffuse reflectance spectra were measured via a UV-vis spectrophotometer. Methylene blue solutions were used to determine the photocatalytic activities of the prepared powders.

The photocatalyst of BiVO₄ was illuminated under visible light, using a 400 nm glass filter to cut off light with a wavelength shorter than 400 nm. The quantitative measurement of the methylene blue concentration was performed by recording the absorbance peak of methylene blue at 664 nm using an UV-vis spectrophotometer.

3. Results and discussion

3.1. Characterization of BiVO₄

Fig. 1 illustrates the XRD patterns of microemulsion-derived BiVO₄ powders calcined at different temperatures and the solidstate derived BiVO₄ powders heated at 700 °C for 5 h. After heating at 400°C for 10 min, a large amount of BiVO₄ was formed with an impurity phase of $Bi_6V_3O_{16}$ (Fig. 1(a)). With further heating at 400 °C for 20 min, Bi₆V₃O₁₆ completely disappeared and a pure phase of $BiVO_4$ was formed (Fig. 1(b)) as confirmed by the fact that all of the diffraction peaks were consistent with the data listed for monoclinic BiVO₄ in ICDD file No.: 83-1698 [22]. When the heating temperature was raised, the crystallinity of the powders enhanced gradually as shown in Fig. 1(c)-(e). As a comparison, the conventional solid-state process was also adopted to synthesize BiVO₄ The XRD pattern of the solid-state derived BiVO₄ powders heated at 700 °C for 5 h is illustrated in Fig. 1(f). The crystallinity of the obtained powders was slightly higher than that of the microemulsion-derived BiVO₄ heated at 700 °C. It was found that heating at 700 °C for 5 h is required to obtain pure BiVO₄. Therefore, the reverse-microemulsion method, as compared with the solid-state process, significantly reduced the heating temper-



Fig. 1. X-ray diffraction patterns of microemulsion-derived BiVO₄ powders heated at (a) 400 °C for 10 min, (b) 400, (c) 500, (d) 600 and (e) 700 °C for 20 min and the solid-state derived BiVO₄ powders heated at (f) 700 °C for 5 h.

ature from 700 to 400 °C and the calcination duration from 5 h to 20 min. The above mentioned advantages can be ascribed to the unique characteristics of the microemulsion process. In the microemulsion system, water-in-oil micelles are formed. Constituent ions are restricted in tiny micelles which are stabilized by the surfactants and co-surfactants. The presence of numerous nano-scaled micelles significantly shortens the intermolecular diffusion distance between reactants, leading to an enhancement in the precursor activity. Accordingly, the chemical reaction can be markedly facilitated via the microemulsion process [23–27].

The microemulsion-derived precursors were examined via TGA. Two stages of weight loss were found: the first stage occurred at 100 °C which was due to dehydration; while the second stage occurred at temperature ranging from 350 to 550 °C owing to the removal of residual organic and BiVO₄ formation. No further weight loss was observed at temperatures higher than 550 °C, implying the complete formation of BiVO₄.

3.2. Microstructures of BiVO₄

Fig. 2 shows the microstructures of BiVO₄ powders synthesized via different methods. After heating at 400 °C for 20 min, the particle size of the microemulsion-derived samples was around 35 nm (Fig. 2(a)). The corresponding TEM photograph is shown in Fig. 2(e). These images confirm that nano-sized BiVO₄ powders were successfully synthesized in this study. In the inset of Fig. 2(e), the presence of several obvious diffraction spots reveals the formation of well-crystallized grains. When the heating temperature was raised to 500, 600 and 700 °C, the sizes of the particles grew respectively to 220, 250 and 750 nm (Fig. 2(b)-(d)). The microstructure of the solid-state derived BiVO₄ (Fig. 2(f)) powders exhibit an irregular shape. The particle size was around 700 nm, and the powders were greatly aggregated with each other. As compared with the solidstate process that produces micrometer-sized BiVO₄ powders, the reverse-microemulsion method is successful in synthesizing substantially smaller BiVO₄ particles in nanometer order. This result is attributed to the restriction effects of nano-scaled micelles on particle growth that in term lead to the formation of the nanosized powders [28]. The crystal sizes of the prepared powders were calculated according to Debye-Scherrer's formula [29]:

$$D = \frac{K\lambda}{\left(B^2 - b^2\right)^{0.5}\cos\theta} \tag{1}$$

where *D* is the crystal size; λ represents the wavelength of X-ray radiation (λ = 0.15418 nm); *K* is usually taken as 0.89; *B* and *b* are the peak widths of the half-maximum height of the sample and of the equipment broadening, respectively. The crystal sizes of BiVO₄ powders calcined at 400, 500, 600 and 700 °C were determined to be 29.7, 37.7, 40.1 and 41.1 nm, respectively. This result indicates that crystal sizes increased with heating temperatures. As compared with the data shown in Fig. 2, it is quite obvious that the average particle and crystal sizes were nearly equal when the heating temperature was 400 °C. However, as the heating temperature was elevated, the average particle size deviated from the crystal size as a result of the formation of relatively large agglomeration in the powders.

3.3. UV-vis diffuse absorption spectra of BiVO₄

Fig. 3 illustrates the UV–vis absorption spectra of the microemulsion- derived $BiVO_4$ heated at different temperatures and the solid-state derived $BiVO_4$ powders heated at 700 °C for 5 h. All the spectra of the prepared samples exhibited absorption in the visible and UV light regions. According to the intersection point of the tangent line and the *x*-axis shown in Fig. 3(a), the absorption edge of $BiVO_4$ heated at different temperatures was around



Fig. 2. Scanning electron micrographs of microemulsion-derived BiVO₄ powders heated at (a) 400, (b) 500, (c) 600 and (d) 700 °C for 20 min and solid-state derived BiVO₄ powders heated at (f) 700 °C for 5 h. (e) Transmission electron micrograph of microemulsion-derived BiVO₄ powders heated at 400 °C for 20 min.

544 nm. The corresponding band gap was estimated to be 2.28 eV, which is consistent with the band gap of monoclinic BiVO₄ of 2.4 eV [5–9]. The schematic diagram of band structure of BiVO₄ is shown in the inset of Fig. 3. For monoclinic sheelite BiVO₄, the absorption in UV light region is assigned to the electrons excited from O 2p valence band to V 3d (in VO₄^{3–}) conduction band. The visible-light absorption is due to the excitation of electrons from the valence band, owing to the hybridized Bi 6s and O 2p, to the V 3d conduction band. The largely dispersed valence band can facilitate the mobility of photoexcited holes, leading to enhanced photocatalytic activity [5,6,30,31].

3.4. Photocatalytic activity of BiVO₄

Fig. 4 illustrates the variation in the concentration of methylene blue solutions decomposed by the prepared photocatalysts under visible-light illumination. C_0 and C represent the initial and resultant concentrations of methylene blue solution, respectively. The values of normalized concentration C/C_0 after 4 h-irradiation of visible light were around 0.19, 0.68, 0.65 and 0.78 for the

microemulsion-derived BiVO₄ powders heated at 400, 500, 600 and 700 °C, respectively. It is indicated that the microemulsion derived powders heated at 400 °C exhibited the highest activity. Only 2-h illumination was required to nearly decompose methylene blue completely. On the contrary, the value of C/C_0 after 4 h-irradiation of visible light was 0.83 for the solid-state derived BiVO₄ powders. The results demonstrate that the photocatalytic activity of the solid-state derived powders was significantly lower than that of the samples synthesized via the reverse-microemulsion process. Fig. 5 depicts the decolorization degree of BiVO₄ calcined at different heating temperatures in relation to the particle size. The decolorization degree was calculated via calibration between the measured absorbance and methylene blue solution concentration. The decolorization value can be obtained using the following equation:

$$D = \frac{1-C}{C_0} \tag{2}$$

where D represents the decolorization degree, C_0 the initial methylene blue concentration, and C the final methylene blue con-



Fig. 3. UV-vis absorption spectra of microemulsion-derived $BiVO_4$ powders heated at (a) 400, (b) 500, (c) 600 and (d) 700 °C for 20 min and the solid-state derived $BiVO_4$ powders heated at (e) 700 °C for 5 h. Inset: the band structure of $BiVO_4$.

centration. It is seen that the photoactivity of the solid-state derived BiVO₄ was significantly lower than that of the microemulsionderived BiVO₄. It is attributed to the fact that the powders of the solid-state derived BiVO₄ were aggregated seriously. Therefore, the surface area of the solid-state derived powders was lower than that of the microemulsion-derived powders. For the microemulsionderived BiVO₄ powders, it is found that the photocatalytic activity decreased as the heating duration of the BiVO₄ powders increased. Elevating heating temperatures led to an increase in the crystallinity of BiVO₄ as shown in the inset of Fig. 5. The results indicate that particle size, as compared with crystallinity, is the dominant factor in influencing the photocatalytic activity. The nano-sized BiVO₄ powders derived from the microemulsion route exhibited superior photoactivity. Therefore, the reverse-microemulsion pro-



Fig. 4. Photocatalytic activities of microemulsion-derived BiVO₄ powders heated at (a) 400, (b) 600, (c) 500, (d) 700 $^{\circ}$ C and (e) the solid-state derived sample.



Fig. 5. Variation in decolorization of methylene blue, particle size and crystallinity of microemulsion-derived BiVO₄ heated at different temperatures and the solid-state derived BiVO₄ powders heated at 700 °C for 5 h after illumination for 4 h.

cess was demonstrated to be a promising method for synthesizing visible-light-driven BiVO₄ with enhanced photocatalytic activities at low temperatures.

4. Conclusions

BiVO₄ nanoparticles with high crystallinity were successfully synthesized via the reverse-microemulsion process at a heating temperature as low as 400 °C. This process significantly reduced the heating time and temperature as compared with the solidstate and wet chemical techniques. The average particle size of the 400 °C-heated powders was around 35 nm. The powders prepared via the reverse-microemulsion process have smaller grain sizes and uniform microstructures as compared with those prepared via the conventional processes. The reduced particle size can be ascribed to the presence of nano-scaled micelles that restrict the growth of the particles. Under visible-light illumination, microemulsionderived BiVO₄ powders exhibited superior photocatalytic activity than the solid-state derived powders. The reverse-microemulsion process was demonstrated to be a practical approach for preparing visible-light-driven BiVO₄ at relatively low temperatures.

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